



## FWP Region 1 Citizen Advisory Committee

Active members should inform Dillon Tabish or Martha Abbrescia ([mabbrescia@mt.gov](mailto:mabbrescia@mt.gov), 751-4567) if they cannot attend. Active members are expected to miss no more than two meetings per season. Alumni are always welcome to attend and should RSVP for dinner planning purposes. Thank you!

### Agenda

**Where:** FWP Region 1 Headquarters, 490 N. Meridian, Kalispell

**When:** Wednesday, Oct. 10

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|------------------|---|
| <b>6 p.m.</b>    | Dinner  |
| <b>6:30 p.m.</b> | Welcome & Introductions <ul style="list-style-type: none"><li>• Fish and Wildlife Commissioner Tim Aldrich</li><li>• FWP Staff</li></ul>                            |
| <b>6:45 p.m.</b> | FWP Legislative Priorities Discussion with FWP Headquarters Staff <ul style="list-style-type: none"><li>• Budget Overview</li><li>• Proposed Bill Package</li></ul> |
| <b>8 p.m.</b>    | Roundtable  |
| <b>9 p.m.</b>    | Adjourn <ul style="list-style-type: none"><li>• Next meeting: Tuesday, Nov. 13</li></ul>  |

*For more information, contact Dillon Tabish at (406) 751-4564 or [dillon.tabish@mt.gov](mailto:dillon.tabish@mt.gov).*